

BLACKHAWK

1251

CATALOGUE

CATALOGUE

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CATALOGUE

Korek

PT-AR

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BIGAGEAHAWER ()

BLACKHAWK

Korek

MEASURING Systems

MEASURING SYSTEMS



BLACKHAV

SHARK

SHARK is the universal electronic measuring system par excellence for diagnosis and repair.



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Specifities :

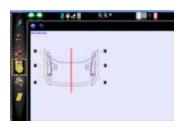
- Easy and fast to use
- Continuous measuring of 12 points
- Diagnosis in 25 mn
- Automatic and fast checking of the vehicle position whatever the angle
- Continuous measuring throughout straightening work
- International database
- Compatible with all Blackhawk straightening systems and many others.
- Approved by: Audi, Daewoo, Daimler, Chrysler, Ford, Opel, Nissan, Citroën, Peugeot, Renault, Maruti







TECHNICAL SPECIFICATIONS



3 MAIN PARTS:

- Ultrasonic emitting probes with magnetic connection
- Receiving beam
- Console with computer, USB stick, keyboard, colour screen and drawers for the accessories

HARDWARE

- 4x7.5 cm diam. chrome locking casters
- 27" LCD HD display for maximum viewing from anywhere around the vehicle

OPTIONS

96486

Diagnostic stands



MC PHERSON Measuring of high test point



SH103H

SHF1AL

Universal brackets, ultrasonic positioning

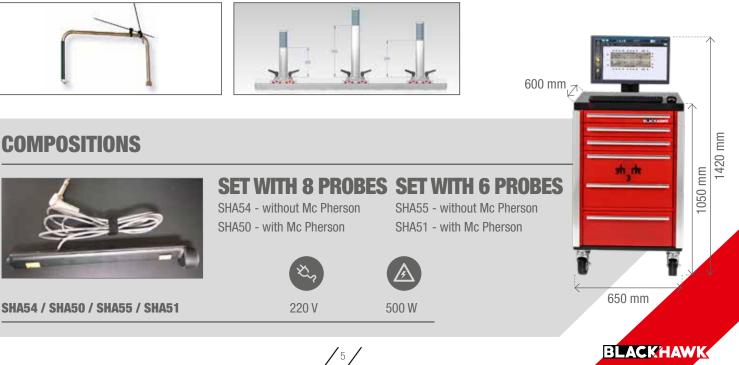
STA15 Stands for STL3500

· Polyurethane foam with accessory identifiers provides max. separation

· Probe cords incorporate Velcro straps for easy storage

of magnetic extensions and increased accessory protection











MEASURING SYSTEMS





Telescopic measuring gauge for diagnosis and control with digital display (400mm - 2665mm)

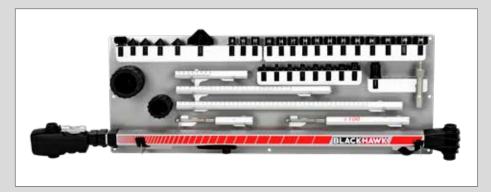


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TECHTRAM

TELESCOPIC MEASURING GAUGE FOR DIAGNOSIS AND CONTROL WITH DIGITAL DISPLAY 400mm - 2665mm



Version on metal tool panel P/N: MGE10



Version in carrying case P/N: MGE11

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ADVANTAGES:

- Quick and easy measuring of lengths, widths and diagonals
- Built-in spirit level allows you to check height anomalies
- Designed for use on all straightening systems and as a diagnostic tool in combination with a 2 post lift.
- Magnetic mount allowing the measuring to be carried out by only one person
- Results are saved and printed in pdf format.





MEASURING SYSTEMS

AEK119 **AEK**329 **AEK**419

Telescopic gauge with accessories for comparative measuring.

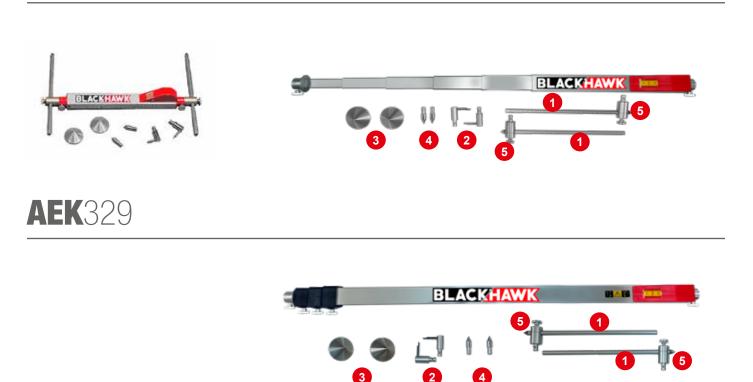


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TELESCOPIC GAUGE WITH ACCESSORIES FOR COMPARATIVE MEASURING

High quality, accurate and very easy to use, German and Swiss production.

AEK119



AEK419

		1	BLACK 3 2 4		
			С КG	•••••••	
1	F13820	_			
2	F13790	AEK119	1,45 kg	415 mm	925 mm
3	F21900	AEK329	2,0 kg	920 mm	2600 mm
4	F17870	AEK419	2,3 kg	950 mm	3250 mm
5	F16450	_			

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CATALOGUE

BLA

AWK *

BLACKHAWK

BIACHHAVIE ()

- Korek

STRAIGHTENING SYSTEMS



STRAIGHTENING SYSTEMS



KOREK

The most efficient and currently the most sold straightening system worldwide



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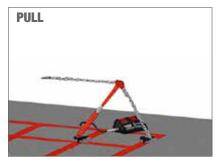
KOREK

ADAPTED TO ALL TYPES OF REPAIR JOBS AND ALL KINDS OF VEHICLES

- Modular frame
- Inbuilt lift
- Rigid anchoring
- Pull/push units









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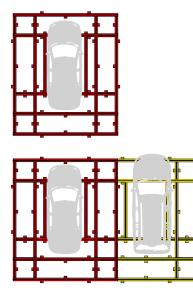
- Fast and easy set up
- Work at chosen height
- Optimum anchoring
- Multiple pulls and pushes
- Can be combined with measuring
- Multipurpose space
- Push / pull capacity / 8 to 10T pull

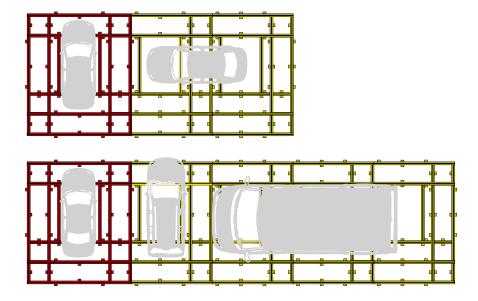




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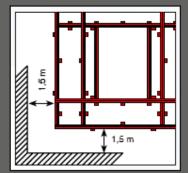
A MODULARITY WHICH CAN BE ADAPTED TO YOUR NEEDS



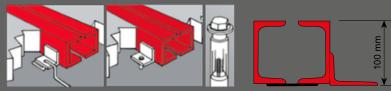


The modular Korek® frame is composed of parts very easy to put together. One base module is suitable for one work area. By adding standard complements, you can obtain the frame length which corresponds to the size of your shop and number of working bays. There is no limit! Frames can also be installed above floor.

ASK1605901PLS - ASK160500PLS		ASK1607901PLS - ASK160700PLS	5
			KG
1 S060L131	3980 mm	842 mm	272 kg
2 \$060L132	3138 mm	842 mm	190 kg
3 \$060L130	3138 mm	842 mm	182 kg
4 \$060L128	2296 mm	119 mm	59 kg
5 S060L133	2295 mm	130 mm	73 kg
6 S060L129	1700 mm	842 mm	91 kg
7 S060L127	3995 mm	130 mm	128 kg



Possibility of bolting the frame to the floor. Please contact a BLACKHAWK technician

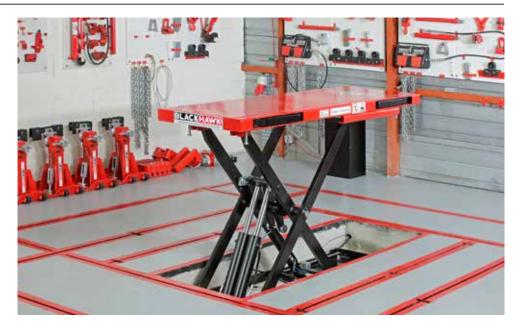


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LIFTS STL3500

IN-FLOOR LIFT WITH TELESCOPIC ARMS, ELECTRIC PUMP AND REMOTE CONTROL FOR KOREK INSTALLATION ONLY







SPECIFICATIONS

STL3500

2170mm x 680mm x 200mm

1350 mm

3,5 T

STL50



LIFT WITH TELESCOPIC ARMS, ELECTRIC PUMP AND REMOTE CONTROL • In-floor or above floor instalation



STL5003: SET OF 4 WHEEL LIFT PLATES



SPECIFICATIONS

STL50

2050mm x 770mm x 110mm

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1200 mm

3,5 T



PULLING TOWER PTK10





10 T pulling tower especially suitable for pulling at high points for Korek system

COMPOSITION

1	PTK100	1
2	PTK101	2
3	PMP8130	1
4	AEK99	1
5	AEK304	1

OPTION





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PTK11Push accessories set

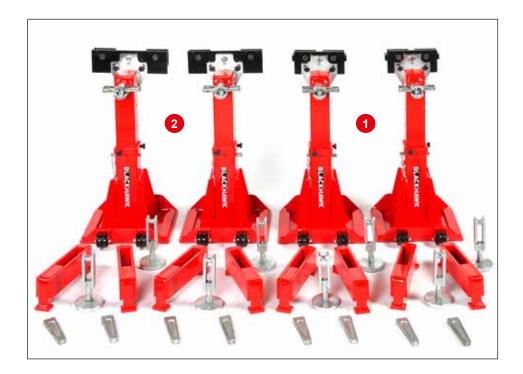




POWER LOK® AFM813H

Ensures efficient anchoring at the right height.

The clamps can be replaced by specific clamps for specific vehicle models.



306 KG / 3 POSSIBLE HEIGHTS

•Max. 750 mm

•Med. 560 mm

•Min. 460 mm

1	AEK158.2	L 235 mm	Standard
2	AEK159.2	L 350 mm	Standard



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Thanks to its 4 robust clamp supports on wheels, the Power Lok® maintains the car at a comfortable working height and keeps it clamped firmly against the unfailing rigidity of the Korek® frame. The vehicule underbody which has become easily accessible, keeps its perfect rigid position during the repairs. The Power Lok® ensures swift, efficient and accurate straightening.



QUICK ANCHOR SYSTEM

AFM822B For light damage

May be used on Power Lok® and on Korek® rails



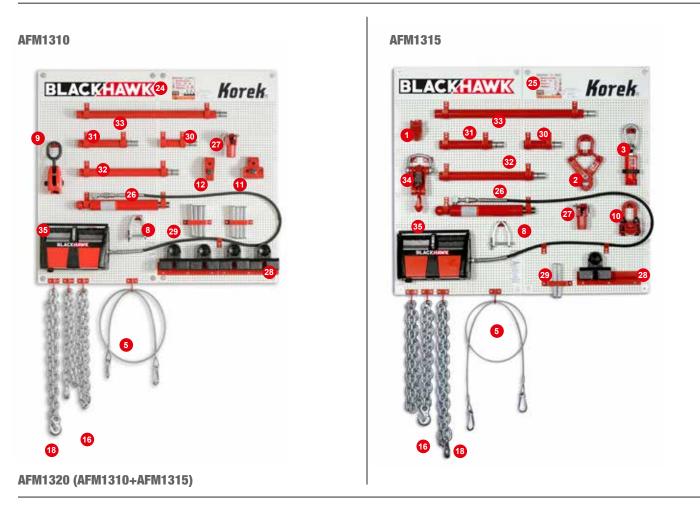
AFM28

Anchoring system for chassis type vehicles and 4WD

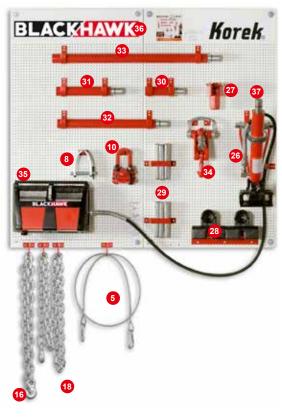




PULL UNITS



AFM1400A

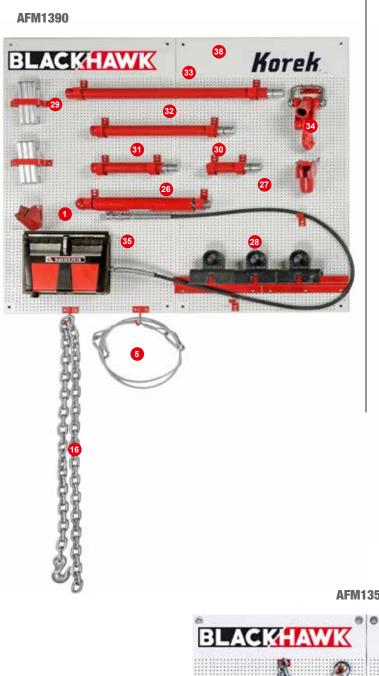


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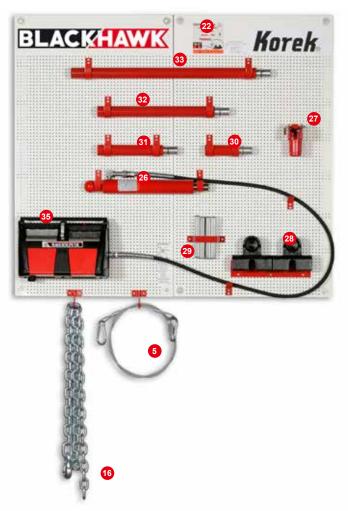
			AFM1310	AFM1315	AFM1320	AFM1400A
1	65638			1	1	
2	97200S			1	1	
3	97401S			1	1	
4	97605E					
5	AEK99		1	1	2	1
6	AEK102					
7	AEK103	600 mm				
8	AEK105S		1	1	2	1
9	AEK182S		1		1	
10	AEK183			1	1	1
1	AEK232		1		1	
12	AEK233		1		1	
13	AEK235S					
14	AEK271					
15	AEK301					
16	AEK307	2700 mm	1	1	2	1
17	AEK332					
18	AEK327	2100 mm	1	1	2	1
19	AEK329					
20	AEK428					
21	AFM1135A					
22	AFM1361					
23	EK402T					
24	AFM1311		1		1	
25	AFM1316			1	1	
26	ASK257900		1	1	2	1
27	K178264		1	1	2	1
28	K179038		4	1	5	2
29	K238320		8	2	10	6
30	K239900		1	1	2	1
31	K240900		1	1	2	1
32	K241900		1	1	2	1
33	K242900		1	1	2	1
34	K830901			1	1	1
35	PMP8110		1	1	2	1
36	AFM1401					1
37	AFM830A					1
38	AFM1391					

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PULL UNITS



AFM1360



AFM135A



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			AFM135A	AFM1360	AFM1390
1	65638				1
2	97200S				
3	97401S				
4	97605E		1		
5	AEK99			1	1
6	AEK102		1		
7	AEK103	600 mm	1		
8	AEK105S				
9	AEK182S				
10	AEK183				
11	AEK232				
12	AEK233				
13	AEK235S		1		
14	AEK271		1		
15	AEK301		1		
16	AEK307	2700 mm		1	1
17	AEK332		1		
18	AEK327	2100 mm			
19	AEK329		1		
20	AEK428		1		
21	AFM1135A		1		
22	AFM1361			1	
23	EK402T		1		
24	AFM1311				
25	AFM1316				
26	ASK257900			1	1
27	K178264			1	1
28	K179038			2	3
29	K238320			4	6
30	K239900			1	1
31	K240900			1	1
32	K241900			1	1
33	K242900			1	1
34	K830901				1
35	PMP8110			1	1
36	AFM1401				
37	AFM830A				
38	AFM1391				1

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ADDITIONAL ACCESSORIES

AFM830A



AFM8401



Pulley for downward pulls 10 T

Anchor shoe for Korek

KOR1000

Air connecting pots for Korek®



KOR10 Kit with 6 pots for short Korek® frame

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KOR11 Kit with 8 pots for long Korek® frame





STRAIGHTENING SYSTEMS



POSTLIFT

Quick repair concept



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POSTLIFT

QUICK REPAIR CONCEPT

- Compact and robust lift, great lifting height
- Great pulling force, Dozer with 10T ram
- Compatible with electronic or mechanical measuring systems
- Max. lifting height without clamps: 1300 mm
- Max. lifting height on clamps: 1700 mm
- Min. height: 115mm
- Lifting capacity: 3.2T
- Dimensions: 3000x800x115 mm
- Hydraulic pump pressure: 700 bars
- Voltage 230V
- Can be installed in-floor



DOZER

Great pulling force dozer with 10T ram



Fast and easy vehicle set up



PL10D

Adapted to Shark measuring system



OPTIMAL Force of scissors lifting. Mechanical lowering



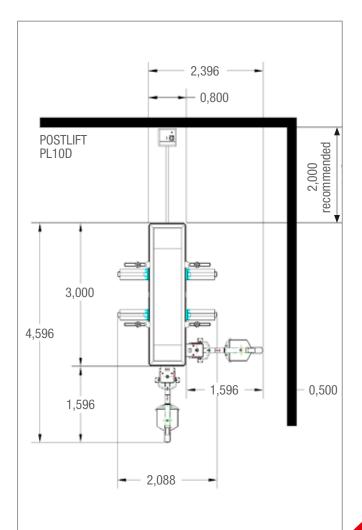


COMPOSITION

1 PL100C	Lift + arms
2 PMPLIFT	Electric Pump
3 PL12WB	Dozer
4 ARC1610	Ram
5 PMP8110	Pump
6 AEK302	Chain + 2 Hooks
7 AEK99	Safety cable
8 AEK428	Pull clamp



INSTALLATION



BLACKHAWK

OPTIONS



PLT14 Vector pulling arm for Postlift



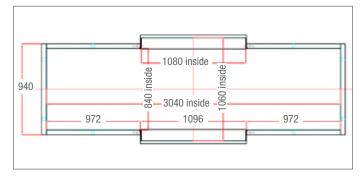
Pulling capacity 4T

Double push/pull



Down pull with pulley

PL10DPF







MINIPOST II



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MINIPOST II

SIMPLE, ROBUST, FAST AND MORE FUNCTIONAL

Lifting table capacity 3T.

Lifting with hydro-electric pump and remote control included.

Can be installed in-floor.







PULLING ARM WITH 5T RAM

MPT6010

The Minipost II has an articulated Dozer pulling arm, enabling pulling angles to be replicated all around the vehicle.

ANCHORING

MPT6002

4 arms set (lifting and anchoring) with 4 lifting pads.

MPT6003 Set of 4 clamps on mobile arms.





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COMPLETE SET

Straightening bench with remote control



COMPOSITION

		MPT60
1	MPT6000	1
2	PL123	1
3	MPT6003	1
4	PMPLIFT	1
5	MPT6010	1
6	EP99	1
7	EP122	1

		MPT61
1	MPT6000	1
4	PMPLIFT	1

TECHNICAL SPECIFICATIONS

Power supply for electro hydraulic pump 400 V – 3 ph		
Minimum table height 120 mm		
Maximum height	1300 mm	
Lifting capacity	3Т	
Straightening cylinder 5T		
Dimensions	3000 x 1080 x 120 mm	

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OPTIONS

B054 Multidirectional pulley for dozer

MPT6009

Extension plates for using Shark system (for diagnosis only).

MPT6011 Pit frame

FILHAIIN









MPT6008

Set of 2 drive-on ramps, lifting by wheels, lifting capacity 3T

Installing and clamping the vehicle with an innovative system







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PULLING TOWERS



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PULLING TOWERS

BLACK HAWK

m a x

Tower

BLACKHAW

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MAX TOWER



PULLING FORCE

pulley block developing 7 - 28 T

1100 mm	HD71B	HD72B
1 HD700A	1	1
2 HD703A	1	0
3 HD704A	1	0
4 HD99	1	1
3 710 mm 840 mm 5 HD332	2	2
3 6 HD8307	2	2
5 T Z219	3	3
4 2 8 PMP8130	1	1

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OPTIONS

HD701A Extension 1100 mm



HDY7005 Low height pull accessory









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COMPLETE SET

PULLING FORCE

pulley block developing 7 - 10 T



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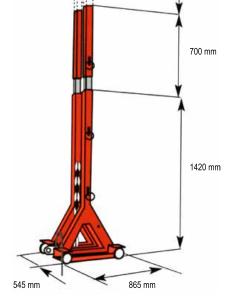
COMPOSITION

		HD85B	HD86B
1	HD850A	1	1
2	PMP8110	1	1
3	AEK99	1	1
4	AEK304	1	1
5	AEK307	2	1
6	HD851A	0	2
7	AEK328*	0	2

*Not shown



HD851A (OPTIONAL) Extension 700 mm



700 mm

ANCHOR POTS

Easy and quick installation For drilling and installation plans please contact your Blackhawk distributor



TD130 E

TD135 E



Ø 89 mm **2,3 kg**

3,3 kg

TD330 E TD335 E TD330 E Anchor pots with chain slots with larger diameter for use with Maxi Tower pulling tower 190 mm Chain 20T 230 mm TD335 E Anchor pots with chain slots for use with Maxi Tower Chain 20T Ø 127 mm Ø 127 mm 8 kg 8 kg

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TD130 E - TD135 E Anchor pots with chain slot for use with Power Post® pulling tower Chain 10T

OPTIONAL ACCESSORIES

HD8305

20 T Chain anchor for I beam frame 200



14.5 kg

HD8303 Chain tensioner 20 T



4 kg

PT318A Adapter hook 10-20 T



2.4 kg

AEK281 Wide opening clamp



16.5 kg

K170938+2 X K238320 Ram foot 10 T



3.1 kg

HD8302 Intermediate tensioner 20 T



4.78 kg

HD332 Double hook 20 T



2.9 kg

PT114A Grab hook + chain



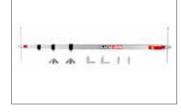
8.6 kg

HD8301+2 X K238320 20 T Chain anchor for Korek® frame



7.8 kg

AEK329 / AEK419 Measuring gauge 900/2600 mm 950/3250 mm



2 kg / 2.3 kg

AEK271 Multipurpose pull hook



8.6 kg

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HD8306 +2 X K23830 10 T Chain anchor for I beam 200



7.8 kg





0.450 kg

HDY25 23 T Hydraulic stand 530 -1166 mm



50 kg

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CATALOGUE

LIFTING Systems

BLACKHAWK



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In-floor lift

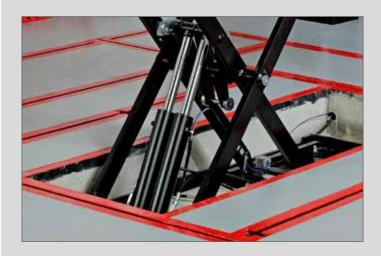


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Telescopic arms



Double ram - Mechanical and hydraulic safety controls

TECHNICAL SPECIFICATIONS

Capacity	3500 kg
Min height - in the ground	200 mm
Max height - Lift	1430 mm
Max height - with lifting pads	1430 mm + 80 mm = 1510 mm
Chassis width	680 mm
Chassis length	2170 mm

PMPLIFT Electric pump + remote control. Available on request

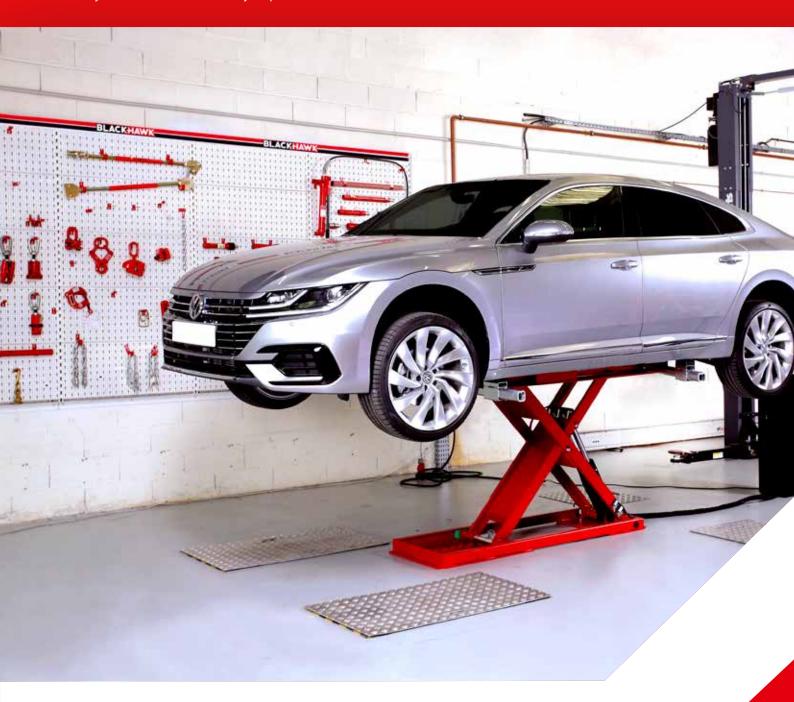






LIFTING SYSTEMS

Electric-hydraulic scissor lift for car body shop



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ELECTRO-HYDRAULIC SCISSOR LIFT FOR CAR BODY SHOP

- Telescopic arms
- Remote control
- Lifting by wheels



APPLICATION



MINIMUM HEIGHT OF THE LIFT: 110 MM

BLACKHAWK

Electrical, hydraulic and mechanical safety controls. Suitable for in-floor or abovefloor installation.

TECHNICAL SPECIFICATIONS

Capacity	3500 kg
Lifting height	1200 mm
Minimum height	110 mm

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Mobile table lift



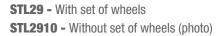
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MOBILE TABLE LIFT

- The only equipment that allows the user to move a vehicle on the lift all around the workshop, thanks to the four pivoting wheels and a double cylinder system which retracts the scissors inside the table.
- The operator can move the car placed on the lift to the different working areas of the body shop.







TECHNICAL SPECIFICATIONS

Capacity	3000 kg
Maximum height	922 mm
Minimum height	100 mm
Width	762 mm
Leg wheelbase	1300 mm
Weight	350 kg

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LIFTING SYSTEMS

SUPPORT STANDS



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SUPPORT STANDS



STA2020 Stands 10T



96486 Roller stands



AEK833 Ajustable support stand



STA15 Support stands for STL3500

STA30 Vehcile stand				TAGO ehcile stand	ACKIELAWE	
		+ * +	^{min} ↓	↓ ↓	Å	KG
STA2020	2	10000 kg	550 mm	900 mm	460 mm	40 kg
AEK833	1	1500 kg	615 mm	700 mm	416 mm	9 kg
96486	2	1200 kg	1400 mm	1400 mm	700 mm	160 kg
STA15	4	800 kg	1106 mm	1106 mm	700 mm	100 kg
STA30	2	1500 kg	288 mm	425 mm	170x190 mm	7 kg
STA60	2	3000 kg	395 mm	605 mm	250x270 mm	13,2 kg

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CATALOGUE

AWK

BLACKHAWE

Korek

PORTO POWER & HYDRAULIC SETS





PORTOPOWER

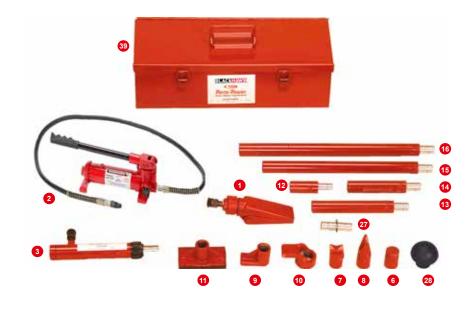


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PORTO POWER

65132A

4T standard set





SF181A 10T standard set





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BLACKHAWK

COMPOSITION

		65132A	65135A	SF181A			65132A	65135A	SF181A
1	65123A	1	1	-	24	65169	-	1	1
2	65133A	1	-	-	25	65172	-	1	-
3	65134A	1	-	-	26	65173	-	1	-
4	65136A	-	1	-	27	65177	1	-	-
5	65137A	-	1	-	28	65178	1	-	-
6	65151	1	-	-	29	65179	-	1	-
7	65152	1	-	-	30	65180	-	1	-
8	65153	1	-	-	31	65637	-	-	1
9	65154	1	-	-	32	65638	-	-	1
10	65155	1	-	-	33	65639	-	-	1
11	65156	1	-	-	34	65640	-	-	1
12	65157	1	-	-	35	65642	-	-	1
13	65158	1	-	-	36	65667	-	-	1
14	65159	1	-	-	37	ARC157	-	-	1
15	65160	1	-	-	38	FZ1050	-	-	1
16	65161	1	-	-	39	H31614	1	-	-
17	65162	-	1	-	40	H31693A	-	1	1
18	65163	-	1	-	41	K239900	-	-	1
19	65164	-	1	-	42	K240900	-	-	1
20	65165	-	1	-	43	K241900	-	-	2
21	65166	-	1	-	44	PMP7600	-	-	1
22	65167	-	1	-	45	SA4	-	-	1
23	65168	-	1	-	46	Z913	-	-	1



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4T PULL RAM SET



ARC1730

4T pull ram set used with coupler H68939 (1/4")

ARC1740

4T pull ram set. Quick chain anchoring used with coupler ZR400 (3/8")

		HDY26	HDY27
1	PMP7600	1	-
2	PMP1501	-	1
3	Z909A	1	1
4	AGF7000	-	1
5	ACH604	1	1
6	ARC2506	1	1
7	HDY2202A	1	1
8	HDY2203A	1	1
9	HDY2204A	1	1
10	HDY2206A	1	1
11	HDY2207A	1	1
12	HDY2208A	1	1
13	HDY2209A	1	1
14	HDY2210A	1	1
15	HDY2215A	1	1
16	HDY2216	1	1

HDY26 23T pull ram set + hand pump





BLACKHAWK

HDY27 23T pull ram set + hydro pneumatic pump

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PORTO POWER ACCESSORIES

HOSES AND COUPLERS



PUMPS





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PUMPS TECHNICAL SPECIFICATIONS

MPS CHNICAL SPEC	IFICATIONS					
	÷₿		\bigcirc	KG		
65126A	1/4"	638 cm ³	700 bar	6.8 kg		
65133A	1/4"	400 cm ³	500 bar	4.7 kg		
PMP7610	3/8"	770 cm ³	700 bar	6.2 kg		
PMP8110	3/8"	1000 cm ³	700 bar	8.6 kg		
PMP1530	3/8"	1500 cm ³	700 bar	8.8 kg		
65126WA	1/4"	638 cm ³	700 bar	6.8 kg		
65133WA	1/4"	400 cm ³	500 bar	4.7 kg		

65133WA	1/4"	400 cm ³	500 bar	4.7 kg
PMP7600	3/8"	770 cm ³	700 bar	6.2 kg
PMP8100	3/8"	1000 cm ³	700 bar	8.6 kg
PMP1501	3/8"	1500 cm ³	700 bar	8.8 kg

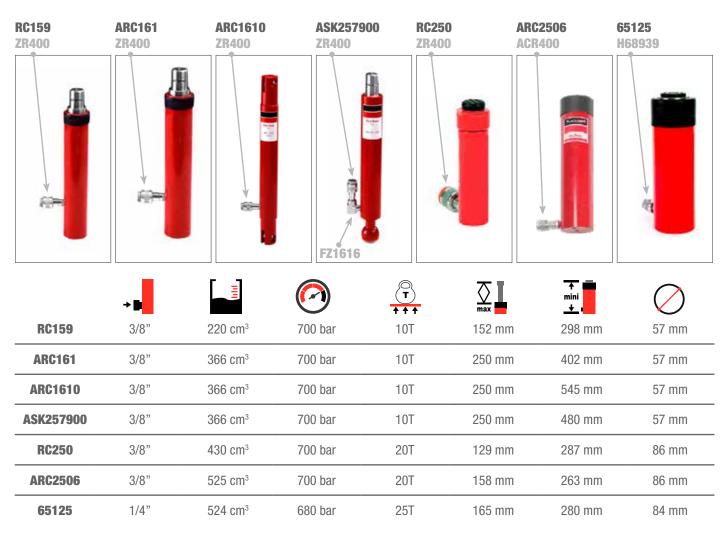
RAMS

65134A H68939	RC263 ZR400	ARC1710 ZR400	ARC1720 H68939	ARC ZR40		37A 3939	ARC157 ZR400
	→ B		\bigcirc			↑ mini	\bigcirc
65134A	1/4"	84 cm ³	600 bar	4T	117 mm	279 mm	38 mm
RC263	3/8"	16.4 cm ³	700 bar	4T	16 mm	41 mm	-
ARC1710	3/8"	103 cm ³	700 bar	5T	141 mm	303 mm	57 mm
ARC1720	3/8"	104 cm ³	700 bar	5T	142 mm	303 mm	57 mm
ARC102	3/8"	82 cm ³	700 bar	10T	57 mm	118 mm	57 mm
65137A	1/4"	237 cm ³	670 bar	10T	152 mm	304 mm	57 mm
ARC157	3/8"	220 cm ³	700 bar	10T	152 mm	370 mm	57 mm

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RAMS



SPREADERS

RS80 ZR400	RS100 FZ1630	65123A H68939	SA4 ZR400	SA6 FZ1630		
RS80	→ ∎ 3/8"	63.8 cm ³	700 bar	1 32 mm	2 292 mm	3 157 mm
R\$100	3/8"	63.8 cm ³	700 bar	32 mm	292 mm	157 mm
65123A	1/4"	10 cm ³	580 bar	15 mm	66 mm	50 mm
SA4	3/8"	10.6 cm ³	700 bar	10 mm	95 mm	51 mm
SA6	3/8"	10.6 cm ³	700 bar	10 mm	95 mm	51 mm

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GAUGES AND COUPLERS

BLACKHAWK

		Used with	_	Coupler
V82	Shut off valve			
AGA1	Gauge adaptor, 70 mm length for pump and hose	PMP7600 PMP8131	3/8" NPT	
AGA21	Gauge adaptor, total length 155 mm, for pump and hose		3/8" NPT	60
AGF10S AGF7000 AGF23S	Hydraulic pressure gauge 700 bars			
FZ1616	Elbow		3/8" NPT	
FZ1614	Female coupling		3/8" NPT	
FZ1617	Hex nipple		3/8" NPT	
FZ1630	Reducer bushing		1 1/4" NPT 2 3/8" NPT	2
FZ1055	Reducer		1 3/8" NPT 2 1/4" NPT	1 2

/55/

ATTACHMENTS FOR USE WITH 10-20T HYDRAULIC RAMS

			Used with		
			(<u> </u>)		
FZ1050	Tube connector	10T	10T	20T	
FZ1051	Male Adaptor		10T		
FZ1052	Female adaptor		10T		
Z10	Male connector	10T			
Z242	Threaded connector			20T	
Z436	Serrated Saddle			20T	
Z1047	90° V base			20T	
Z595	Toe lift			20T	
Z21	Lock pin	10T			
Z238	Chain pull plate			20T	
Z218	Single hook 8' chain			20T	¢D
65634	Tube adaptor	10T	10T		
65651	Adjustable extension		10T		
AEK327	Single hook chain	10T	10T		Conservation and the second se

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HYDRAULIC SETS - HEAVY DUTY



HDY25 Hydraulic stand





HDY22B

With cylinder ARC2506 stroke 158 mm



HDY2504 Hydraulic stand with accessories

HDY23A With cylinder ARC2514 stroke 362 mm



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PMP1530

ARC23 "C" PRESS - 23T - COMPLETE

ARC21 "C" PRESS - 10T - COMPLETE



CATALOGUE

WELDING & INDUCTION SYSTEMS

WELDING & INDUCTION SYSTEMS

SPOT WELDERS

The Blackhawk line of medium frequency resistance spot welders are micro-processor controlled and feature direct current (MFDC) inverter technology. A step above traditional spot welders, the Power Gun technology allows for higher welding currents with low absorption rates. Longer, lighter cables give better holding, wider range of action, and a minimum magnetic fields around the cables. Particularly suitable for autobody and repair shops, these welders give excellent results on high strength steel (HSS) and galvanised sheet metal. Thanks to automatic recognition of the materials and thickness, the innovative Smart Autoset technology, eliminates set-up times and guarantees optimal spot welding, even when the types of steel to be processed are unknown. WAVE technology facilitates interaction with the machine and tracks all operating parameters for their processing and reporting. The programs and reports generated can be transferred to a USB flash drive for printing or viewing on a PC.

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WEL14000A

15 000 A, 3 phase medium frequency, inverter technology, microprocessor-controlled resistance spot welder.

Speed up your welding process with the WEL14000A. The Smart Autoset technology automatically detects materials and thicknesses - all you need to do is weld!

COMPLETE PACKAGE WITH:

Load balancer and pole kit, 3 water cooled arms, WEL14024-WEL14003-WEL14006 and 360 ring kit.

TECHNICAL DATA:

- 3 phase 400V 50/60 Hz, Mains fuse 32 A
- 3 phase 200/240V 50/60 Hz, Mains fuse 63 A
- Max spot-welding current 15000 A
- Max electrodes power 580 daN
- Max weld. thickness on sheets 3 + 3 + 3 mm
- Dimensions 800x520x1150 mm
- Weight 100 kg



SMART TECHNOLOGY

The innovative Smart Autoset technology automatically recognizes materials and thickness which eliminates set-up times and guarantees optimal spot welding, even when the types of steel to be processed are unknown. Suitable for body shop applications and gives excellent results on high strength steel (HSS)/boron and galvanized sheet metal.

EASY TO USE

The multifunction digital panel can be used to select the automatic Smart Autoset mode as well as the EASY, PRO, MULTI semi-automatic mode and the manual mode. Automatic pressure monitoring ensures excellent adjustment of the force applied to the gun electrodes.

TOTAL CONTROL

Technicians may customize the parameters to create and save their own spot-welding program. The machine allows for manual set-up of up to three materials and up to three different thicknesses. The programs and reports generated can be transferred to a USB pen drive.

WIDE RANGE

The Power Gun Technology allows high spot-welding currents with low absorption rates, the use of longer (5m) and lighter cables for a better holding and a wider range of action and minimum magnetic fields around the cables.

INCLUDED

WEL14001A

Load balancer and pole kit

WEL14004 360 Ring kit



OPTIONAL

WEL14009 Caps maintenance kit aqua



WEL14005 Coolant for cooling systems



WEL14014 Studder kit



ARMS & ELECTRODES (see page 6)

/60/



WEL14027 WI-FI Connectivity kit



12 000 A, 3 phase medium frequency, inverter technology, microprocessorcontrolled resistance spot welder.

WEL15000 is suitable for body shop applications and giving excellent results on (HSS)/boron and galvanized metal sheets.

COMPLETE PACKAGE WITH:

Load balancer and pole kit, 4 water cooled arms, WEL14024-WEL14003-WEL14006-WEL14007, 360 ring kit, Coolant and Caps maintenance kit.

TECHNICAL DATA:

- 2 phase 400V 50/60 Hz, Mains fuse 32 A
- Max spot-welding current 7000 A
- Max electrodes power 400 daN
- Max weld. thickness on sheets 3 + 3 mm
- Dimensions 790x450x900 mm
- Weight 81 kg



SMART AUTOSET

Automatic recognition of the materials and thickness by Smart technology, eliminates set-up times and guarantees optimal spot welding even if the types of steel to be processed are not known.

MULTIFUNCTION DIGITAL PANEL

Can be used to select the automatic Smart Autoset mode as well as the EASY, PRO, MULTI semi-automatic mode and the manual mode. The programs and reports generated can be transferred to a USB pen drive.

POWER CLAMP TECHNOLOGY

Allows high spot-welding currents with low absorption rates, the use of longer (5m) and lighter cables for a better holding and a wider range of action and minimum magnetic fields around the cables.

AUTOMATIC

Pressure monitoring ensures excellent adjustment of the force applied to the clamp electrodes plus automatic recognition of the arm and inserted tool.

INCLUDED

WEL14001A Load balancer and pole kit



WEL14004 360 Ring kit







WEL14005 Coolant for cooling systems



OPTIONAL

WEL14014 Studder kit

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WEL14027 WI-FI Connectivity kit



7 000 A, 2 phase 400V X-Gun resistance spot welder

WEL17000 is a microprocessor controlled, spot-welding machine with a pneumatic water-cooled X-Gun for use in light car body repair and industrial field.

COMPLETE PACKAGE WITH:

Water cooled pneumatic X-gun with electrodes and water-cooling unit.

TECHNICAL DATA:

- 2 phase 400V 50/60 Hz, Mains fuse 32 A
- Max spot-welding current 7000 A
- Max electrodes power 400 daN
- Max weld. thickness on sheets 3 + 3 mm
- Dimensions 790x450x900 mm
- Weight 95 kg



CONSISTENT QUALITY WELDS

The digital, LCD, multifunction control panel allows the automatic regulation of spot-welding parameters according to the chosen tool and sheet thickness.

WIDE RANGE WORKSTATION

Is a work station that allows multiple types of welding such as continuous and PULSE single spot welding, spot welding of screws, washers, nails and rivets, spot welding/traction of special washers, intermittent welding, metal sheets warming and upsetting.

BLACKHAWK

OPTIONAL



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ARMS WEL14000 & WEL15000

ELECTRODES

a b c a. L= 18 mmWEL14011 b. L= 18 mmWEL15001 c. L= 25 mmWEL14012

WEL14024: b for WEL15000 - a for WEL14000 - WEL14002: a WEL14003: a - WEL14006: a WEL14007: c - WEL14008: a

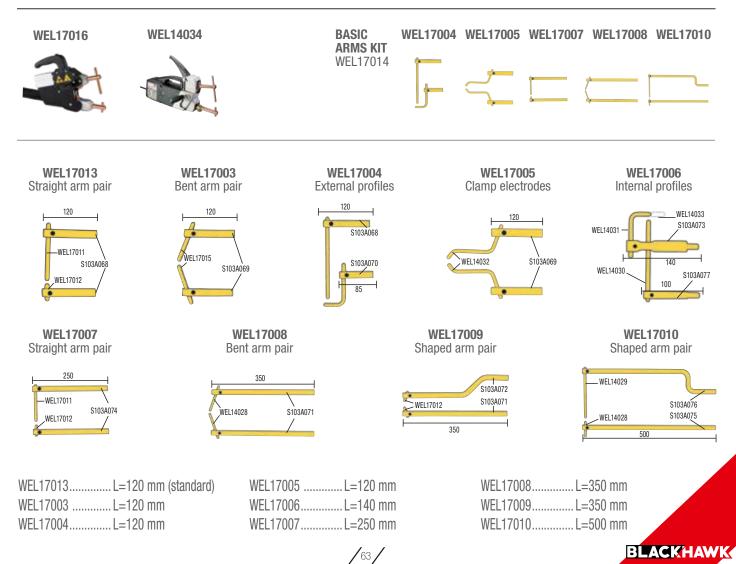
WATER COOLED ARMS

WEL14024 STD.....L= 95 mm WEL14002L= 95 mm WEL14003L=300 mm

WEL14006L=550 mm WEL14008L= 430 mm

WEL 14024 STANDARD WEL 14002 WEL 14007 142 WEL14006 WEL14008 WEL 14003 WEL14009 WEL14025 _CC ŏ Electrode holder kit Caps maintenance kit aqua LONG/SHORT 350

ARM PAIRS WITH ELECTRODES





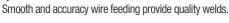
MG/MAG MACHINES

These microprocessor controlled MIG-MAG/ FLUX/BRAZING/MMA/ TIG DC-Lift inverter multiprocess welders are fast and easy to use. WEL 33 is extremely flexible and can be used for a wide variety of applications while the WEL34 gives you more power and versatility with the possibility of use three different torches. WEL35 have 3 torches and always ready to weld. The WAVE feature enables the technician to work directly on different materials without any need to change either the torch or the wire spool. All three welders feature One Touch LCD Synergy technology which gives quick synergic regulation of the welding parameters

TECHNOMIG DUAL SYNERGIC



QUALITY





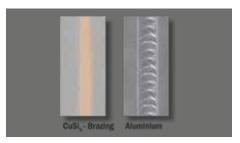
EASY Pre-set synergy curves for various gases and materials.



SYNERGIC Quality welds on steel, stainless steel, aluminium



ERGONOMIC Easy to use, compact and light



MIG-MAG Excellent in body shops on galvanized panels



FINE SET WEL35, welding seam that can be shaped as required

64

Three torches 220 A Single phase 230V compact Mig/Mag machine

WEL35 is microprocessor controlled MIG-MAG/FLUX/BRAZING/MMA/TIG DC-Lift inverter multiprocess welding machine.

It is particularly suitable for use in body shops and allows the immediate use of three different torches. This feature enables the user to work directly on different materials without any need to change either the torch or the wire spool, 3 coil storage: 1 - 5 kg max and 2 - 15 kg max. Each torch can be dedicated to welding specific materials such as steel, high resistance steel (HSS), stainless steel, aluminum and brazing of galvanized metal sheets.

COMPLETE PACKAGE WITH:

2 MT15 torches, 1 MT25 torch, cable and grounding clamp.

CONFIGURATION:

- Steel welding wire diameter 0,6 1 mm
- Aluminum welding wire diam. 0,8 1,2 mm
- Brazing wire diam. 0,8 1,2 mm
- Inox welding wire diameter 0,8 1 mm
- Flux cored welding wire diam 0,8 1,2 mm

TECHNICAL DATA:

- Single phase 230V 50/60 Hz, Mains fuse 32 A
- Current range 20 220 A
- Max current 180 A 20%, 100 A 60%
- Max. Power 5 kW
- Dimensions 870x530x1665 mm
- Weight 59 kg

ALWAYS READY

3 torches always ready for use.

USER FRIENDLY

Visualization on LCD display of welding parameters: Easy Mode = select the material thickness and weld! Expert Mode = a fine set of welding parameters for specific welding requirements.

VERSATILE

WAVE OS operating system with pulsed welding programs for specific materials, 25 customizable programs.

QUALITY

ATC technology, excellent results are easily obtained due to advanced arc control, decreased deformation of material, extremely stable arc even when working with low currents, rapid and accurate tack welding.

EFFICIENT

65

Advanced technological solutions for welding operations in pulsed mode on aluminum and galvanized sheet metal. Optimized for the welding of materials which are particularly sensitive to heat input, guarantees excellent results, from both a structural and aesthetic viewpoint, comparable to those achieved by TIG welding.



Two torches + Spool gun, 220 A Single phase compact Mig/Mag machine

WEL34 is particularly suitable for auto body repair shops and allows 3 torches, two standard MIG torches and a spool gun, which enables the technician to work directly on different materials without any need to change the torch or the wire spool.

The traditional MIG torches are suitable for welding steel, HSS high strength steels, stainless steel and Mig-brazing of galvanized sheets, while the spool gun torch is specific for aluminum welding, even when working far away from the machine.

COMPLETE PACKAGE WITH:

2 MT15 torches, Spool gun, cable and grounding clamp.

CONFIGURATION:

- Steel welding wire diameter 0,6 1 mm
- Aluminum welding wire diam. 0,8 1,0 mm
- Brazing wire diam. 0,8 1,0 mm
- Inox welding wire diameter 0,8 1 mm
- Flux cored welding wire diam 0,8 1,0 mm

TECHNICAL DATA:

- Single phase voltage 230V 50/60 Hz, Mains fuse 32 A
- Current range 20 220 A
- Max current 180 A 20%, 100 A 60%
- Max. Power 5 kW
- Dimensions 870x530x1665 mm
- Weight 52 kg

TRIPLE TORCH VERSATILITY

3 coil storage, 2 - 15 kg for steel + spool gun 1 - 1 kg for aluminum.

WIDE RANGE

Quick synergic regulation of the welding parameters, thanks to the one touch LCD synergic technology, makes this product easy to use. 17 synergy curves available for various gases and materials.

USER FRIENDLY

Visualization on LCD graphic display allows better reading of all welding parameters.

QUALITY

66

ATC technology achieves with ease excellent welds on thin thicknesses thanks to an advanced control of the arc. The operator can also intervene manually along the arc length: this adjustment means the weld seam can be modified according to the welder's style.



Single torch 220 A Single phase 230V compact Mig/Mag machine

WEL33 is the perfect solution for welding in body shops. Extremely flexible, it can be used to weld a wide range of materials including steel, stainless steel and aluminum or galvanized sheet metal for braze welding.

Lightweight and very compact, can be moved around easily in all intervention areas, both indoors and outdoors

COMPLETE PACKAGE WITH:

2 MT15 torches, 1 MT25 torch, cable and grounding clamp.

CONFIGURATION:

- Steel welding wire diameter 0,6 1 mm
- Aluminum welding wire diam. 0,8 1,0 mm
- Brazing wire diam. 0,8 1,0 mm
- Inox welding wire diameter 0,8 1 mm
- Flux cored welding wire diam 0,8 1,2 mm

TECHNICAL DATA:

- Single phase 230V 50/60 Hz, Mains fuse 32 A
- Current range 20 220 A
- Max current 180 A 20%, 100 A 60%
- Max. Power 5 kW
- Dimensions 795X375X730 mm
- Weight 31 kg

QUICK

Synergic regulation of the welding parameters, 25 synergy curves available. The operator can also intervene manually along the arc length: this adjustment means the weld seam can be modified according to the welder's style.

EASY TO USE

The intelligent and automatic control of the arc, moment by moment, maintains high welding performance in all working conditions, with different materials and/or gases. The operator can also intervene manually along the arc length: this adjustment means the weld seam can be modified according to the welder's style.



POLARITY REVERSAL

for GAS MIG-MAG/BRAZING welding

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MIG-MAG ACCESSORIES



1 - WIRE	COILS		
Stainless steel	S617A002	Ø 0,8	0,5 kg
	S617A003		1 kg
2 - WIRE	COILS		
Aluminium	S617A004	Ø 0,8	0,45 kg
	S617A005	Ø 1	0,45 kg
AI Mg_5	S617A006	Ø 1 - (1pc)	2 kg
Al Si	S617A007	Ø 1 - (1pc)	2 kg
3 - FLUX	CORED WIR	E	
	S450A002	Ø 0,8 - (2pcs)	0,8 kg
	S450A003		3 kg
	S450A004	Ø 0,9 - (2pcs)	0,8 kg
	S450A005		3 kg
	S450A006	Ø 1,2 - (2pcs)	0,8 kg
	S450A007		3 kg
4 - FLUX	CORED WIR	E	
Steel	S450A008	Ø 0,6 - (2pcs)	0,8 kg
	S450A009		5 kg
	S450A010	Ø 0,8 - (2pcs)	0,8 kg
	S450A011		5 kg
5 - BRAZI	NG WIRE		
Cu Si ₃	S450A012	Ø 0,8	0,8 kg
Cu Si ₃	S450A013	Ø 0,8	3 kg
Cu Al ₈	S450A014	Ø 0,8	0,8 kg
6 - CONT/	ACT TIP		
Steels	S885A543	Ø 0,6 - for WEL35, WE	L34, WEL33
	S885A546	Ø 0,8 - for WEL35, WE	EL34, WEL33
	S885A550	Ø 1 - for WEL35, WEL	34, WEL33
Aluminium	S885A545	Ø 0,8 - for WEL35, WEL34, WEL33	
	S885A549	Ø 1 - for WEL35, WEL3	34, WEL33
	S885A547	Ø 1,2 - for WEL35, WE	L34, WEL33
7 - CONIC	AL NOZZLE		
	S885A541	for WEL35, WEL34, WI	EL33

8 - THIN H	IEADED NO	ZZLE
	S885A568	for WEL35, WEL34, WEL33
9 - CYLIN	DER NOZZL	.E
	S885A562	for WEL35, WEL34, WEL33
10 - NOZZ	LE FOR SP	OT-WELDING NAILS
	S885A598	for WEL35, WEL34, WEL33
11 - NOZZ	LE FOR SP	OT-WELDING
	S885A599	for WEL33/WEL34/WEL35
	S885A600	for WEL35
12 - LINE	R	
Steel/FLUX (3m)	S885A576	Ø 0,6÷0,8 - for WEL35, WEL34, WEL33
	S885A577	Ø 1÷1,2 - for WEL35, WEL34, WEL33
Steel/FLUX (5m)	S885A601	Ø 0,6÷0,8 - for WEL35, WEL33
	S885A602	Ø 1÷1,2 - for WEL35, WEL33
Aluminium (3m)	S646A218	Ø 1÷1,2 - for WEL34
	S885A603	Ø 1÷1,2 - for WEL35
13 - SPRI	NG	
	S110A103	for WEL33/WEL34/WEL35
	S110A104	for WEL34
14 - GAS	DIFFUSOR	
	S885A570	for WEL34
15 - FEED	ING ROLLS	
Fe	S281A039	Ø 0,6÷0,8 - for WEL35, WEL33
	S281A046	Ø 1÷1,2 - for WEL35
AL	S281A045	Ø 0,8÷1 - for WEL34
FLUX	S281A047	Ø 1÷1,2 - for WEL34
	S281A048	Ø 1÷1,6 - for WEL35, WEL33
16 - HELN	1ET - WEL14	026
17 - GAS	REGULATO	R - (a) WEL3301- (b) WEL3306



DENT PULLING Solutions

69

Steel and Aluminum repairs made easy! The WEL16000 is a microprocessor controlled, electronic system for the repair of sheet metal making it a perfect fit for use in autobody repair shops. And if it's an aluminum repair you're working on, then the WEL21000 is the spotter for you. It allows for welding of studs on non-treated or non-oxidized surfaces in steel, stainless steel, galvanized steel, brass and, in particular, aluminium.



Dual Gun Spotter, Single phase 230V

WEL16000 is a microprocessor controlled dual gun spotter for the repair of sheet metal. Perfect fit for use in autobody repair shops. With the LCD digital, multifunction control panel you get automatic regulation of the spot-welding parameters according to the chosen tool. It allows welding of studs on non-treated or non-oxidized surfaces in steel, stainless steel, galvanized steel and aluminum.

COMPLETE PACKAGE WITH:

Automatic gun, manual gun, work cable with pointing mass, extractor, spindle and pulling stars.

TECHNICAL DATA:

- Single phase 230V 50/60 Hz, Main fuse 16 A
- Peak Spot welding current: 3800 A
- Weight: 24 kg
- Max. Power: 10,5 kW
- Dimensions: 390x260x225 mm

VERSATILE

Meet your dent-pulling needs by connecting various working tools to the DINSE socket.

EASY TO USE

Parameters adjust automatically to the chosen tool

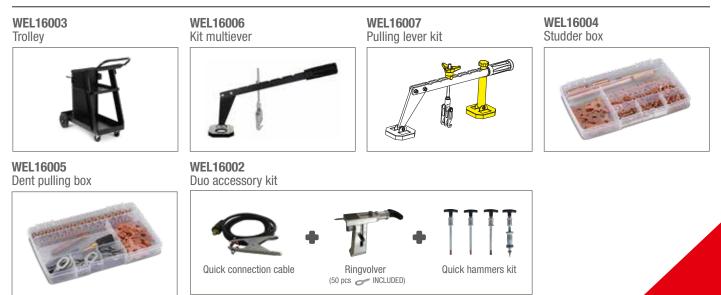


LCD DISPLAY

Makes it easy to read the parameters and instructions

BLACKHAWK

OPTIONAL



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WEL21000A

Aluminum Dent Puller, Single phase 230V

The WEL21000A is a portable aluminum dent puller that gives rapid welding and pulling thereby reducing repair times. It is suitable for applications in car body shops.

COMPLETE PACKAGE WITH:

Gun, earth cable with clamp and accessories.

TECHNICAL DATA:

- Single phase 230V 50/60 Hz, Main fuse 16 A
- Spot time 1 3 ms
- Number of welded studs 7 studs/min
- Stud diameters 3 4 mm
- Weight 11,7 kg
- Max. Power 10 kW
- Dimensions 450x150x270 mm



POWERFUL

Handles capacitor discharge welding of studs of 3 - 4mm as well as other accessories, with tip strike.

VERSATILE

Welding of studs on non-treated or non-oxidized surfaces in steel, stainless steel, galvanized steel, brass and, in particular, aluminum

FAST

The welding process is so short that it causes no alteration to the opposing surface even if painted, plastic-coated or galvanized.

OPTIONAL



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Aluminum-Steel Dent Puller Station

WEL18000 is the perfect solution for Aluminum & Steel dent repair. The dent puller station is equipped and designed to fit both WEL21000 Aluminum Dent Puller and WEL16000 Dual Gun Spotter.

WEL18000 dent puller station is a complete mobile workstation equipped with the tools technicians need to properly repair dents in aluminum, steel sheet metal body panels and hoods. It includes multilevel, traction bar, pull system and accessories.

COMPLETE PACKAGE WITH:

- Puller station
- Kit multilevel
- Traction bar
- Compact puller
- Pull system
- Multihooks 8 pin
- Multihooks 6 pin
- Dent pulling box

TECHNICAL DATA:

- Dimensions 450x150x270 mm
- Weight 11,7 kg

WEL16004	WEL16005	UPSET	TING	SQUEEZING ELECTRODE	0'	WEL18040	TWISTED HOOK WASHERS BOX: E 10pcs
The sea we	SONOE TO	RIVETS	5	BOX: D 1pc		>	ELECTRODE BOX: E 1pc
	E	Ø3	V	3,2 mm (100pcs) BOX: D 50pcs		7	LEVER - 210 mm BOX: E 1pc
STARS		Ø3	V	4,5 mm (100pcs) BOX: D 100pcs			LEVER - 410 mm
A WEL18003	STAR (100pcs) BOX: D 10pcs - E 20pcs	Ø3		ELECTRODE BOX: D 1pc	PATC	HING	
1	STAR HOLDING ELECTRODE	M4		15 mm (100pcs)	(WEL14020	ELECTRODE
WASHERS	LELOTHODE	M4	e	ELECTRODE	SPOT	-WELDING	1 SIDE
0	Ø 8 mm (100pcs) B0X: D 50pcs	M5-Ø5		18 mm (100pcs) BOX: D 50pcs		WEL14017	ELECTRODE BOX: D 1pc
	WASHER HOLDING	M5-Ø5	=1	10 mm (100pcs)	POIN [®]	TING MASS	S
	ELECTRODE BOX: D 1pc	M5-Ø5		12 mm (100pcs) B0X: D 50pcs	-	WEL18024	
	HOOK MANDREL	M5-Ø5	(Minister)	25 mm (100pcs)	NAIL	S	
WAVY WIRE	300 mm (50pcs)	M5-Ø5	(an and	ELECTRODE M5 - M6 BOX: D 1pc		WEL18021	Ø 2X50 mm (100pcs)
WEL18012	200 mm (50pcs) B0X: E 20pcs	HEATIN	IG	150 mm CARBON		WEL18022	Ø 2,5X50 mm (100pcs)
	SPOT WELDING ELECTRODE BOX: D 1pc - E 1pc	HOOK	NASHER	BOX: D 5pcs		WEL14021	NAILS HOLDING ELECTRODE
~~~	MAGNETIC POSITIONER	0	WEL18009	FLAT HOOK WASHERS BOX: E 10pcs		WEL14018	NAILS HOLDER



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# CUTTERS

The Technology WEL19000 is the perfect cutting tool for high-strength steels. It gives accurate, clean, microprocessor controlled high-speed cutting. This inverter, compressed air plasma cutting system, features contact striking of pilot arc. FAST - Allows a rapid, distortion-proof cutting of all conductive materials such as steel, stainless steel, galvanised steel, aluminium, copper, brass, etc.



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#### Plasma Cutter, Single phase 230V

The Plasma WEL19000 is the perfect cutting tool for high-strength steels. It gives accurate, clean, microprocessor controlled high-speed cutting. It is an inverter, compressed air plasma cutting system, with contact striking of pilot arc.

Allows a rapid, distortion-proof cutting of all conductive materials such as steel, stainless steel, galvanized steel, aluminum, copper, brass, etc.

# **COMPLETE PACKAGE WITH:**

• Torch

### **TECHNICAL DATA:**

- Single phase 230V 50/60 Hz, Main fuse 16 A
- Current range 7 40 A
- Max current 35 A 30%
- Max cutting thickness 12 mm
- Compressed air capacity 100L/min
- Compressed air pressure 4 5 bar
- Weight 7,6 kg
- Max. Power : 4 kW
- Dimensions : 540x150x270 mm



# PORTABLE

Light weight and compact making it handy to use anywhere in the workshop.

# SAFE

Features a warning LED-light for: torch under voltage and thermostatic, overvoltage, undervoltage, overcurrent protections.

# CONTROL

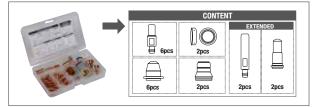
The control panel gives clear visualization of air pressure allowing technicians to keep control of the process.

# **AUTOMATIC COOLING OF THE TORCH**

Makes for fast clean-up after the repair

# **OPTIONAL**

WEL19001 Ph torch consumables box



#### WEL14026 Helmet

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## WELDING & INDUCTION SYSTEMS

的時間目

BLACKHAWK

# **INDUCTION** HEATERS

#### FAST - SAFE - PRECISE!

The Blackhawk high performance induction heaters safely meet all your heating needs. Since there is no open flame work can be carried out with no risk of damage to surrounding parts and cables. As opposed to heating with an open flame, the induction process enables the metal to be heated with precision, directly in the heart of the metal, at a localized spot up to 5mm in depth.

Ideal for straightening, bending and loosening of seized-up pieces, these induction heaters produce heat only at the point of contact bringing the metal almost instantaneously to a uniform temperature of 500 to 600°C for safer, more accurate heating.



#### IHR11





## **TECHNICAL SPECIFICATIONS**

IHR04	
Power supply	230 V - 50 Hz
Max. Power	4 kW
Water cooling	51
Cable network	9 m
Inductor cable	3 m
Dimensions	420x420x740 mm
Weight	65,05 kg

IHR11	
Power supply	400 V - 50 Hz
Max. Power	11 kW
Water cooling	201
Cable network	9 m
Inductor cable	3 m
Dimensions	500x600x1100 mm
Weight	120 kg

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IHR15	
Power supply	400 V - 50 Hz
Max. Power	15 kW
Water cooling	201
Cable network	9 m
Inductor cable	3 m
Dimensions	500x600x1100 mm
Weight	140 kg





#### **BLACKHAWK SAS**

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